







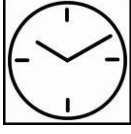



Standard Operating Procedure

Preparation for Primer







1.			Thorough degreasing Removing sanding dust from the panel surface to create optimal adhesion of the primer * Wet the panel with a wet cloth and wipe the panel dry with a dry cloth
2.			Feather-edge sanding P180 - 1 st remove block sanding scratches P240 - 2 ^{ndly} extend the featheredge
3.			Primer application Etch primer before priming * Check primer Technical Data Sheet for application and flash off details
4.			Surfacer application Apply 2 – 3 coats, apply from outside in * Do not apply too close to the masking paper * Check filler Technical Data Sheet for detailed information
5.			Infra Red drying of the Surfacer Consider sufficient flash off time, prior to curing * Check the 7.9 Infra Red Technical Data Sheet for detailed information

Standard Operating Procedure



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Preparation for Primer

6.			Sanding the surfacer by hand P240 - 1 st sanding step P320 - 2 nd sanding step * Levelling the final irregularities in the repair area
7.			Sanding the surfacer by machine P400 P500 - Sanding the total repair area
8.			Panel preparation with Blend Prep Sand down with P1000 by machine. Remaining area's scuffing with grey scotch brite and blend prep * Rinse sufficiently with clean water to remove all Blend Prep residue