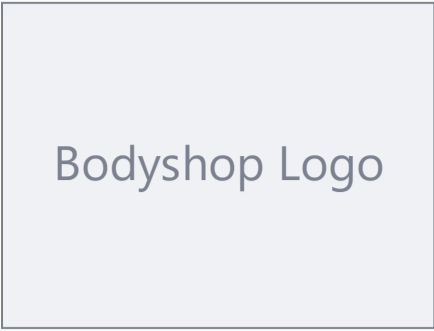




R&R PROCESS



Start

Production Manager allocates job to Body Technician with necessary paper work and OEM information required

Technician to check all parts and mirror match to ensure parts supplied are correct and free of damage

Note
Any parts that require pre-painting to be labelled and sent to paint shop

Blueprint process to be completed if required.
Identifying extra Repairs, R&Rs, Paint and additional Parts required

Arrange final inspection with Production Manager before repairs commence

Gain final approval of all additional repairs and mirror match all additional parts and finalise the R&R process

Quality control to be signed off then vehicle moved to the repair process

Finish