

Standard Operating Procedure



Octoral Eco Plus Waterbase Application

1.		<ul style="list-style-type: none">• ENSURE CORRECT GUN SET UP (REFER TO S.O.P.)• CLEAN PREPARED AREA (TD10 AND TD80)• TEMP – 25-30 DEGREES = TW80 Standard Reducer• TEMP – 30-35+ DEGREES = TW81 Slow Reducer
2.		<ul style="list-style-type: none">• TACK RAG & APPLY 1 LIGHT CONTAMINATION COAT• INSPECT SURFACE FOR CONTAMINATION• BLOW DRY AND RECTIFY ANY CONTAMINATES
3.		<ul style="list-style-type: none">• APPLY 1ST MEDIUM WET COAT AND BLOW DRY• APPLY 2ND MEDIUM WET COAT AND BLOW DRY• GUN AIR PRESSURE 2 BAR AND 15CM FROM SURFACE
4.		<ul style="list-style-type: none">• TACK RAG BLEND AREAS• APPLY 1 DROP / EFFECT COAT OVER SURFACE• GUN AIR PRESSURE 1 BAR & 30-35CM FROM SURFACE
5.		<ul style="list-style-type: none">• APPLY 2ND DROP / EFFECT COAT IF NECESSARY• ALLOW TO AIR DRY• TACK RAG SURFACE
6.		<ul style="list-style-type: none">• APPLY APPLICABLE OCTORAL CLEAR COAT