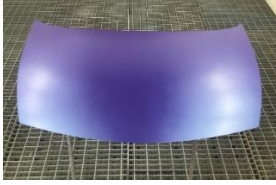


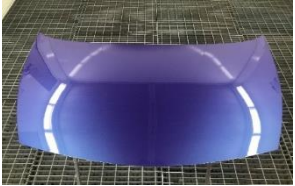
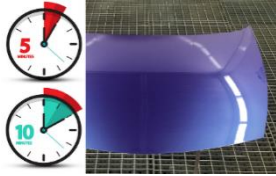



Standard Operating Procedure



OCTORAL

C401 High Production Clear Coat

1.		<ul style="list-style-type: none"> • ALLOW ECO+ TO COMPLETELY FLASH OFF • TACK RAG, IF NECESSARY
2.		<ul style="list-style-type: none"> • MIX C401 WITH H24 OR H25 HS420 HARDENERS @ 3:1 • ADD 10-15% TA910 REDUCER
3.		<ul style="list-style-type: none"> • SPRAY GUN SET-UP 1.2mm – 1.3mm • DV1-B, DV1-C = B+ / C+ AIR CAP • PRO, PRO LITE = T2 / TE20 AIR CAP
4.		<p>APPLICATION METHOD- A</p> <ul style="list-style-type: none"> • APPLY C401 @ 2 - 2.5 BAR AIR PRESSURE • 1.5 COATS • APPLY, ONE THIN CLOSED COAT (NO FLASH OFF) • APPLY, SECOND FULL CLOSED COAT
5.		<p>APPLICATION METHOD - B</p> <ul style="list-style-type: none"> • APPLY C401 @ 2 - 2.5 BAR AIR PRESSURE • 2 FULL COATS • APPLY ONE FULL CLOSED COAT, (5-10MIN FLASH OFF) • APPLY SECOND FULL CLOSED COAT
6.		<ul style="list-style-type: none"> • BAKE IMMEDIATELY @ 50 DEGREES • SET BOOTH TIMER @ 30 – 35 MIN BAKE CYCLE ALLOW TO COOL DOWN PRIOR TO HANDLING